

E-Cigarette Aerosol Analysis Report

Report No. : TCT250314C010001

Date : Mar. 21, 2025

Page No.: 1 of 7

Applicant: SHENZHEN HELLVAPE TECHNOLOGY CO.,LTD

Address: 404, No.12 Tongfuyu Industrial Zone, Heping Community, Bao'an District,
Shenzhen, Guangdong, China

The following sample was submitted and identified by/on behalf of the client as:

Sample Name: VSEE One
Model No.: VSEE One
MOD: 1000mah
Tank: 2mL
Coil: 0.8Ω & 0.6Ω
Power level in testing: 1:21W 2:16W
Adjustable air inlet or not: Yes
Trade Mark: HELLVAPE
Sample Received Date: 2025.03.14
Testing Period: 2025.03.14—2025.03.21
Test Method: Please refer to the following page(s).
Test Result(s): Please refer to the following page(s).

Test Items		Test Requested
1	Nicotine and Nicotine consistency	Emission testing according to Article 20 of Tobacco Product Directive (2014/40/EU) and Part 6 of the Tobacco and Related Products Regulations 2016 (TRPR)
2	Carbonyl Compounds: Formaldehyde, Acetaldehyde, Acrolein, Crotonaldehyde	
3	Metals: Aluminum, Chromium, Iron, Nickel, Tin, Lead, Cadmium, Arsenic, Antimony	

Checked by

Evan Fang

Evan Fang

Approved by

Ryan Zhang

Ryan Zhang
Technical Manager



E-Cigarette Aerosol Analysis Report

Report No. : TCT250314C010001

Date : Mar. 21, 2025

Page No.: 2 of 7

Test Conditions:**Vaping Regimens**

According to ISO 20768:2018 and Afnor XP D90-300-3:2021, set the parameters of the vaping machine.

Puff Duration	3.0s±0.1s
Puff Volume	55mL±0.3mL
Puff Frequency	30s±0.5s
Puff of Each Group	20
Group Interval Time	300s±120s
Maximum Flow	18.3mL/s±1.8mL/s
Pressure Drop	< 1000 Pa±50 Pa
Group	5
Total Number of Puff	100
Total Duration of Vaporization	300s

Temperature & Humidity Conditions

The testing will be performed in a space with relatively stable temperature and humidity environment,

Condition	Vaping Room	Preparation Room	Testing Room
Temperature (°C)	22±2	20-30	20-30
Relative Humidity (%)	60±5	30-70	30-70

E-Cigarette Aerosol Analysis Report

Report No. : TCT250314C010001

Date : Mar. 21, 2025

Page No.: 3 of 7

Test Methods and Instruments:

Test Items	Method of Aerosol Testing	Instruments
Nicotine and Nicotine consistency	Afnor XP D90-300-3:2021 Annex A.3	GC-FID
Formaldehyde Acetaldehyde Acrolein Crotonaldehyde	Afnor XP D90-300-3:2021 Annex A.5	HPLC-UV
Aluminum Chromium Iron Nickel Tin Lead Cadmium Arsenic Antimony	Afnor XP D90-300-3:2021 Annex A.6	ICP-MS

E-Cigarette Aerosol Analysis Report

Report No. : TCT250314C010001

Date : Mar. 21, 2025

Page No.: 4 of 7

Test Results

1. Nicotine and Nicotine consistency

1.1 Nicotine Content(s)

Test Item	CAS No.	LOD mg/20 puffs	LOQ mg/20 puffs	TPM mg/100 puffs		Result(s) mg/100 puffs	
				No.1	No.2	No.1	No.2
Nicotine	54-11-5	0.00622	0.0198	1453	1411	15.7	15.1

1.2 Nicotine consistency

Sample No.	Test Item	Unit.	Group 1 1-20 puffs	Group 2 21-40 puffs	Group 3 41-60 puffs	Group 4 61-80 puffs	Group 5 81-100 puffs	Avg.	Limit
No.1	Nicotine	mg/20puffs	3.27	3.21	3.12	3.05	3.00	3.13	-
	Deviation	%	4.5	-	0.3	-	4.2	-	30%

Sample No.	Test Item	Unit.	Group 1 1-20 puffs	Group 2 21-40 puffs	Group 3 41-60 puffs	Group 4 61-80 puffs	Group 5 81-100 puffs	Avg.	Limit
No.2	Nicotine	mg/20puffs	3.14	3.07	3.02	2.96	2.92	3.02	-
	Deviation	%	3.7	-	0.2	-	3.5	-	30%

2. Carbonyl Compounds Content(s)

Test Item	CAS No.	Unit	LOD	LOQ	Result(s)		Limit
					No.1	No.2	
Formaldehyde	50-00-0	µg/100puffs	0.252	0.836	81.2	22.2	100
Acetaldehyde	75-07-0	µg/100puffs	0.420	1.40	127	7.99	1600
Acrolein	107-02-8	µg/100puffs	0.392	1.31	N.D.	N.D.	8
Crotonaldehyde	4170-30-3	µg/100puffs	1.43	4.54	N.D.	N.D.	-

E-Cigarette Aerosol Analysis Report

Report No. : TCT250314C010001

Date : Mar. 21, 2025

Page No.: 5 of 7

3. Metals content(s)

Test Item	CAS No.	Unit	LOD	LOQ	Result(s)		Limit
					No.1	No.2	
Aluminum(Al)	7429-90-5	µg/100puffs	0.025	0.080	N.D.	N.D.	-
Chromium(Cr)	7440-47-3	µg/100puffs	0.0088	0.028	N.D.	N.D.	1.5
Iron(Fe)	7439-89-6	µg/100puffs	0.017	0.055	N.D.	N.D.	-
Nickel(Ni)	7440-02-0	µg/100puffs	0.0053	0.017	0.031	0.038	2.5
Tin(Sn)	7440-31-5	µg/100puffs	0.028	0.090	N.D.	N.D.	-
Lead(Pb)	7439-92-1	µg/100puffs	0.0063	0.020	N.D.	N.D.	2.5
Cadmium(Cd)	7440-43-9	µg/100puffs	0.0095	0.030	N.D.	N.D.	1.5
Arsenic(As)	7440-38-2	µg/100puffs	0.010	0.032	N.D.	N.D.	1
Antimony(Sb)	7440-36-0	µg/100puffs	0.0079	0.025	0.658	0.593	10

- Note:
- mg = milligram
 - µg = Microgram
 - N.D. = Not Detected (less than LOD)
 - LOD = Limit of Detection
 - LOQ = Limit of Quantification
 - TPM = Total particulate matter
 - Limits of the test items refer to Afnor XP D90-300-3:2021
 - E-Liquid Used: E-liquid B (AFNOR XP D90-300-3) for carbonyls compounds and metals.
 - E-liquid A (AFNOR XP D90-300-3) for nicotine and nicotine consistency.

Specimen Description:

No.1 VSEE One with 0.8Ω

No.2 VSEE One with 0.6Ω

E-Cigarette Aerosol Analysis Report

Report No. : TCT250314C010001

Date : Mar. 21, 2025

Page No.: 6 of 7

Method Summary

1. Nicotine in Aerosol

According to Afnor XP D90-300-3:2021 Annex A.3, wipe the clamp with isopropyl alcohol. Let stand for a minute. The aerosol generated by the e-cigarette is absorbed by the Cambridge filter. Remove the Cambridge filter and place it into a centrifuge tube, add 20 mL of Isopropyl alcohol and 0.2ml internal standard stock solution. Shaken at 210 rpm for 30 min and the solution was filtered and analyzed by GC-FID.

2. Carbonyl Compounds in Aerosol

According to Afnor XP D90-300-3:2021 Annex A.5, wipe the clamp with isopropyl alcohol. Let stand for a minute. The aerosol generated by the e-cigarette is absorbed by the impactor containing 40mL acidified solution of 2, 4-dinitrophenylhydrazine (DNPH) in acetonitrile. The solution was filtered and analyzed by HPLC-UV.

3. Metals in Aerosol

According to Afnor XP D90-300-3:2021 Annex A.6, Connect two impactors in series with 20 mL nitric acid added in advance to collect aerosols. Set the parameters of the vaping machine and start the test. After aerosols collection is completed, the solution was filtered and analyzed by ICP-MS.

E-Cigarette Aerosol Analysis Report

Report No. : TCT250314C010001

Date : Mar. 21, 2025

Page No.: 7 of 7

Photo(s) of the sample(s)



***** End of Report *****

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